

## 11. Force - manual material handling equipment



What do you notice about manual material handling equipment?	Note: For background inf	ormation, see other side.
In conclusion, the current situation	is acceptable	needs improvement
What <i>specific</i> improvements can be made?		
Should we analyze the situation or the proposed solutions in more detail?	no	yes - more detail on other side







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G 1		
We looked at	Why be concerned? (consequences)	Recommendations
Material handling equipment	Proper material handling equipment reduces: <ul> <li>awkward posture</li> <li>muscular strain</li> <li>consequently reduces arm, neck, and back problems</li> </ul>	<ul> <li>Use mechanical equipment in the following situations:         <ul> <li>When weight involved is more than 15 kg (33 lbs.)</li> <li>Carrying distance is more than 10 m (30')</li> <li>Lifting is done more than several times per hour</li> </ul> </li> <li>Carefully select the equipment (e.g. hoists, forklifts); poorly-designed equipment will not be used</li> <li>Select equipment according to the weight of the load and the frequency of handling, and the needs of those who will use it</li> </ul>

Translated and adapted from SOBANE materials, available at www.sobane.be/fr/tms\_obs.html



